Automatic Winding Machine For Spiral Wound Gasket Code:KXT E300C

Description



Produce range: 25mm-500mm Automatic spot welding; Can use both pre-formed SS strip in pancake or 20-25kgs spool of flat strip



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Automatic winding machine for	or spiral wound gasket Details
STYLE	KXT E300C
	Automatic winding machine for SWG
Working mode	Both Manual and Automatic mode
SS strip	Can use both pre-formed SS strip in pancake or 20-25kgs spool of flat strip
Producing ability	Standard package including models for 1"-10" 150# SWG with or without
	inner ring, other size model on request with extra charge
SWG thickness	4.5mm (also suitable for 3.2 and 6.4mm after changing roller parts, V shape
	winding or W shape winding for option)
Maximum gasket OD	500mm
Minimum gasket ID	25mm
Gasket OD tolerance	±0.2mm
Spindle speed	0312.5rpm
Total power	8kw
Spindle motor power	1.5kw
Welder power	6kw
Power supply voltage	380V or 220V for option, 3 phases
Air compressor	0.6-0.8 MPA
PLC	xinjie
Production rate	2030s /pc (for ANSI 6" 150LB)
Machine measurement	2000*1200*1900mm
Machine net weight	600kg

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